

# INEOS Oligomers

## 1-Octene (Alpha Olefin C8)

1-Octene, a clear water-white, mobile liquid, is produced by Ineos Oligomers by using a modified Ziegler ethylene chain growth technology. The product is 99+% olefinic.

### Applications

1-Octene undergoes all typical alpha olefin reactions. It can be used as a comonomer in polyolefins and as an intermediate in the production of oxo alcohols, synthetic fatty acids, octyl mercaptans, amines, organo aluminum compounds, and hydrogenated oligomers.

### Typical Properties<sup>1</sup>

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#### Carbon Number, wt% (by GC)

C <sub>6</sub> and lighter	<0.1
C <sub>8</sub>	99.8
C <sub>10</sub> and heavier	<u>0.2</u>
	100.0

#### Hydrocarbon Type, wt% (by GC)

Monoolefin	99.7
Paraffin	<u>0.3</u>
	100.0

#### Olefin Isomers, mole% by (NMR)

Linear terminal	97.3
Branched terminal	1.8
Linear internal	<u>0.9</u>
	100.0

#### Other Properties

Color, APHA	5
Water, ppm	<25
Density at 20°C, g/mL	0.715
Density at 68°F, lbs/gal	5.97
Flash Point, °C, (ASTM D 56)	10
Boiling Range, °C, (5%-95%)	121-123

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<sup>1</sup>Typical properties will vary within specification limits.

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## Transportation Mode

1-Octene is stored and shipped under a nitrogen blanket. It is not corrosive to steel or aluminum. Contact with air or oxygen should be avoided because alpha olefins are sensitive to moisture and auto-oxidation which form impurities that can interface with subsequent reactions. Alpha olefins should be handled under a dry, inert gas atmosphere. As with all hydrocarbons, alpha olefins can form explosive mixtures with air or oxygen in certain concentrations.

1-Octene is available in rail tank cars, tank trailers, marine vessels and isotanks.

1-Octene is available in drums on special order.

Harmonized Tariff Number: 2901.29.29

## Selected Specification Values

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<b>Carbon Number, wt% (by GC)</b>	
C <sub>8</sub>	99.0 min.
<b>Hydrocarbon Type, wt% (by GC)</b>	
Monoolefin	99.0 min.
Paraffin	1.0 max.
<b>Olefin Isomers, mole% (by NMR)</b>	
Linear terminal	95.5 min.
<b>Other Properties</b>	
Water, ppm	50 max.

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## Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, send an e-mail to: [oligomersmsds@ineos.com](mailto:oligomersmsds@ineos.com)

## Health and Safety Information

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The available product health and safety information for this material is contained in the Material Safety Data Sheet (MSDS) that may be obtained by calling +1-866-363-2454 (Toll Free-North America), or by sending an e-mail to: [oligomersmsds@ineos.com](mailto:oligomersmsds@ineos.com)

. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by Ineos Oligomers is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

## INEOS Oligomers

Marina View Building  
2600 South Shore Boulevard  
Suite 400  
League City, TX 77573  
Phone: 866-363-2454  
[www.ineosoligomers.com](http://www.ineosoligomers.com)

## INEOS Oligomers

Ocknell House  
Beechen Lane  
Lyndhurst SO43 7DD  
Hampshire, United Kingdom

Tel: Please use specific country number depending from where you call:

UK: +44-2380-287063

France: +33 1 55 1742 50

Germany: +49 69 5007 0257

Belgium/Netherlands: +32 2 711 9702

Nordic Countries: +46 8 587 691 07

Italy: +39 02 696 335 74

Other Countries: +44(0) 207 026 8330

Fax +44-2380-287069

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